Sandblasted and Acid-etched Dental Implants: A Histologic Study in Rats

Vanessa C. Marinho, DDS¹/Renato Celletti, MD, DDS²/Guido Bracchetti, DDS³/ Giovanna Petrone, DDS⁴/Cedric Minkin, PhD⁵/Adriano Piattelli, MD, DDS⁶

Purpose: Current literature has revealed that surface etching of endosseous implants can improve bone-implant contact. The aim of this study was to evaluate the differences in bone-implant contact (BIC) between sandblasted/acid-etched and machined-surface implants. **Materials and Methods:** Thirty-two Sprague-Dawley rats were used in this study. Two implant surfaces, Ecotek (sandblasted/acid-etched) and machined, were used with 1 implant placed in each tibia of the animals. A total of 64 implants were placed. BIC was evaluated at 5, 15, 30, and 60 days. Histomorphometry of the BIC was evaluated statistically. **Results:** The sandblasted/acid-etched surface demonstrated a greater BIC percentage than the machined surface. This difference was statistically significant only at 30 and 60 days after healing. **Discussion and Conclusion:** The sandblasted/acid-etched surface demonstrated a stronger bone response than the machined one at a later period of healing. (INT J ORAL MAXILLOFAC IMPLANTS 2003;18:75–81)

Key words: dental acid etching, dental implants, osseointegration, surface properties

The bone regeneration around dental implants is a function of various types of implant surfaces.¹⁻³ The roughness of the surface can be achieved with subtractive methods (sandblasting, acid etching) or additive methods (titanium plasma spraying, hydroxyapatite [HA] coating).^{4,5} The sandblasted surface is achieved by treatment of the surface with a spray of air and abrasives for a certain period of time and under controlled pressure. Vari-

³Private Practice, Milan, Italy.

⁵Professor, Department of Basic Sciences, School of Dentistry, University of Southern California, Los Angeles, California. ous materials are used as abrasives, for example, aluminum oxide (Al_2O_3), with particles measuring from 25 to 250 µm.^{6,7} The diameter of the used particles seems to be an important factor. Wennerberg and coworkers⁸ reported that the percentage of boneimplant contact (BIC) was greater at the surface blasted with particles of 25 µm in comparison to that blasted with the 250-µm particles, and also that the inflammatory response was greater in the implants treated with particles of greater diameter.^{8,9} This fact could be the result of increased ionic dispersion correlated with the excessive increase of the surface roughness.

To avoid a possible risk that the presence of aluminum ions on the surface of the implant could inhibit normal bone mineralization, particles of titanium dioxide (TiO₂) have been used as sandblasting material.¹⁰ With this method, the surface of the implant is treated without the use of foreign elements. A recent technique of sandblasting using particles of HA has been described (RBM; Resorbable Blast Material).¹¹ This technique has the main objective of creating a rough surface; and if any HA particle should be left on the surface, no problems would arise, because HA is highly biocompatible and possibly osteogenic.

¹CAPES of Brazil Scholarship Awarded Fellow and PhD Student, School of Dentistry, University of Southern California, Los Angeles, California.

²Assistant Professor, Dental School, University "G. d'Annunzio" Chieti, Italy; Private Practice, Rome, Italy.

⁴Research Fellow, Dental School, University "G. d'Annunzio" Chieti, Italy.

⁶Professor and Dean, Dental School, University "G. d'Annunzio" Chieti, Italy.

Reprint Requests: Dr Vanessa C. Marinho, 3155 S. Sepolveda Blvd, #204, Los Angeles, CA 90034. Fax: 310-915-8546. E-mail: marinho@hsc.usc.edu

The acid etching technique has been used with the goal of avoiding the disadvantages of the sandblasted surface, ie, the contamination of the titanium by the materials used in the blasting, the nonhomogeneous treatment of the surface, and the risk of loss of the metallic material, which could reduce the mechanical resistance of the implant.^{12–14} The etching can be achieved by treating of the surface with hydrochloric acid and sulfuric acid (HCl/H₂SO₄) or a mixture of hydrofluoric acid and nitric acid (HF 2%/HNO₃ 10%).

A study in rabbits compared the removal torque values for an acid-etched surface and a machined surface, and the results were statistically superior for the implants with the etched surface.15 To obtain a sandblasted and etched surface in a single phase of treatment, the surface is blasted with materials of greater diameter that results in a macrorough surface; this is followed by a bath in an acid solution that produces microirregularities and increases the implant surface area.16-19 This second phase is accomplished by the acid solution of hydrochloric/sulfuric acid or hydrofluoric/nitric acid. Even though it has been reported in the literature that the Al₂O₃ used in the blasting procedure is biocompatible and does not interfere with the osseointegration process, the etching phase could help to remove contaminants of the surface and increase reactivity of the metal.²⁰⁻²²

In a study by Buser and coworkers in minipigs,²³ the removal torque of sandblasted/acid-etched (SLA [sandblasted, large-grit, acid-etched]) implants and machined/acid-etched implants was compared. It was found that the removal torque of the SLA implants was significantly greater. In the same study, scanning electron microscopy (SEM) of the surface revealed a plane profile for the etched surface. This was later confirmed by profilometric analyses, which indicated greater roughness for the SLA surface (Ra = 2.0 µm) in comparison with the etched surface (Ra = 1.3 µm).^{24–27}

The aim of this study was to analyze the bone healing around machined and SLA implants placed in the rat tibia.

MATERIALS AND METHODS

SLA and machined (M) mini implants $(2.0 \times 2.0 \text{ mm})$ (Bone System, Milano, Italy) were used in this study. The surface of the SLA implant used in this study (Ecotek, Bone System) was first treated with medium granules of ruby corundum (250 to 500 µm) and then with HF solution at 1% and HNO₃ at 30%. The average surface roughness (Ra) of the machined implants was 0.86 µm, while that of the

SLA implants was 2.15 µm. A total of 32 Sprague-Dawley young male rats were used in this study. The rats were divided into 2 groups. The test group received the SLA implants, while the control group received the M implants. After the rats were anesthetized by an intraperitoneal injection of 8% chloral hydrate (400 mg/100 mg body weight), both legs were shaved and washed. Surgery was performed under sterile conditions. The medial aspect of the proximal tibial metaphysis was exposed through an anteromedial skin incision. With a series of drill guides and burs, 1 implant was placed in each tibia. The sterilized implants were placed bilaterally into the surgically prepared cavities by manual tapping. Profuse irrigation with sterilized physiologic saline solution was maintained throughout the entire procedure. The skin was closed in layers with absorbable sutures. After the surgery, the animals were housed with free access to water and food. No antibiotics were given.

Histologic Procedures

The animals were sacrificed at 5, 15, 30, and 60 days after implant placement. Four animals per group were sacrificed at each time point. They were anesthetized in the same manner as mentioned above. The proximal section of the tibia with the implants was removed en bloc and immediately stored in 10% buffered formalin and processed to obtain thin ground sections with the Precise 1 Automated System (Assing, Rome, Italy).²⁸ The specimens were dehydrated in an ascending series of alcohol rinses and embedded in a glycolmethacrylate resin (Technovit 7200 VLC, Kulzer, Wehrheim, Germany). After polymerization, the specimens were sectioned longitudinally along the major axis of the implant with a high-precision diamond disc at about 150 µm and ground down to about 30 µm. Three slides were obtained for each implant, and samples were stained with basic fuchsin and toluidine blue. Histomorphometry of BIC percentage was done under a Laborlux-S light microscope (Leitz, Wetzlar, Germany) using an Intel Pentium III 300 MMX, a video-acquired schedules Matrox, a videocamera, and KS 300 Software (Zeiss, Hallbergmoos, Germany). The images acquired were analyzed using the described software system.

Data Analysis

The differences in the percentage of bone contact between test (SLA) and control (M) implants were evaluated. The BIC percentages were expressed as the means \pm standard deviation and standard error. The differences between the 2 groups were analyzed by analysis of variance (ANOVA), and statistical Fig 1a (Left) M implant at 15 days. Little bone formation can be seen (original magnification $\times 12$).

Fig 1b (*Right*) Higher magnification. Little osteogenic activity is evident, and only a small amount of new bone is in contact with the titanium surface (original magnification $\times 100$).



Fig 2a (*Left*) SLA implant at 15 days. New trabeculae can be seen around the implant, and new bone formation is evident toward the apex (original magnification \times 12).

Fig 2b (*Right*) Higher magnification of the SLA surface. New bone formation can be seen in intimate contact with the threads. There is no inflammatory infiltrate at the interface level. It is possible to observe immature osteoblasts near the implant surface (original magnification \times 100).

significance of multiple comparisons was evaluated using the Fisher PLSD and Scheffe F tests. Significance was set at $P \le .05$.

RESULTS

Implants at 5 Days

In the M implants, newly formed bone could be seen deposited by osteoblasts near the implant surface. In this surface, neither osteoclasts nor multinucleated giant cells were observed. The mean BIC percentage was 9.66 ± 1.5 . In the SLA implants, newly formed bone trabeculae in direct contact with the implant surface and adjacent areas could be seen. Multinucleated cells and osteoclastic cells were not observed. The mean BIC percentage was 10 ± 1.0 .

Implants at 15 Days

In the M implants, trabecular bone formation could be seen in contact with the implant surface; numerous osteoblasts secreting osteoid matrix could be observed toward the implant. Fewer bone trabeculae were seen around the implant surface. New bone formation could be seen in this surface, but low osteoblastic activity was present around the implant surface. The mean BIC percentage was 13.3 ± 2.0 (Figs 1a and 1b).

In the SLA implants, the formation of bone trabeculae occurred directly in contact with the implant surface; many osteoblasts secreting osteoid matrix were observed on the implant surface. A higher number of bone trabeculae were observed adjacent to the implants, in comparison with the M implants. The mean BIC percentage was 12.0 ± 1.5 (Figs 2a and 2b).

MARINHO ET AL





Fig 3a (Left) M implants at 30 days. There is a minimal increase in the bone-implant contact (original magnification \times 12).

Fig 3b (*Right*) Higher magnification. There is a minimal increase in the trabeculation of the newly formed bone (original magnification $\times 100$).



Fig 4a (*Left*) SLA surface at 30 days. New bone is evident, with bone trabeculae around the implant surface. Medullary spaces are present, indicating good vascularization of the newly formed bone. Trabecular bone is more evident at the bone interface (original magnification \times 12).

Fig 4b (*Below*) Higher magnification. New bone formation is more visible at the boneimplant interface. There is osteoblastic activity, and no inflammatory cells are present at the interface (original magnification $\times 100$).



Implants at 30 Days

In the M implants, little mature bone contact was seen on the implant surface. The mean BIC percentage was 42.0 \pm 4.5 (Figs 3a and 3b). In the SLA implants, mature mineralized bone was observed in the cortical and medullary region. The latter presented marrow spaces and the bone was more mature. The mean BIC percentage was 54.0 \pm 2.0 (Figs 4a and 4b).

Implants at 60 Days

Around the M implants, mature compact bone with no gaps at the bone-implant interface was present. Some marrow spaces were present. The mean BIC percentage was 53.0 ± 1.4 (Figs 5a and 5b). Around the SLA implants, mature bone with small marrow spaces was observed. Small bone trabeculae in the marrow spaces were present. No connective tissue was present at the bone-implant interface. The mean BIC percentage was 60.6 ± 1.5 (Figs 6a and 6b).

Statistical Analysis

At 5 and 15 days, statistical analysis of the difference between the 2 surfaces revealed no significant differences (P = .1593). At 30 days and 60 days, the difference between the 2 surfaces was statistically significant (P = .041 and P = .0014, respectively) (Table 1). Fig 5a (Left) M surface at 60 days. More mature bone is contacting the threads (original magnification \times 12).

Fig 5b (*Right*) Higher magnification. The machined surface shows a gap between the mature bone and the titanium surface, but no connective tissue is present (original magnification $\times 100$).





Fig 6a SLA surface at 60 days. There is mature bone with small marrow spaces around the SLA surface. No connective tissue is present between the bone and the implant. Lamellar bone is in contact with the implant surface (original magnification \times 12).



Fig 6b Higher magnification. It is possible to observe new compact bone with few medullary spaces. There are no gaps at the interface level and there is no fibrous connective tissue (original magnification $\times 100$).

| Table 1Statistical Comparison ofBone-Implant Contact Percentage (BIC%)at Sandblasted/Acid-etched (SLA) andMachined (M) Surfaces | | | | |
|---|-------|-------|-------|----------------|
| BIC% | | | | |
| Time | Mean | SD | SE | <i>P</i> value |
| 5 days | | | | |
| SLA | 10.0 | 1.0 | | .1593† |
| Μ | 9.66 | 1.527 | | |
| 15 days | | | | |
| SLA | 12.0 | 1.527 | | .1593† |
| Μ | 13.33 | 2.081 | | |
| 30 days | | | | |
| SLA | 54.0 | 2.0 | 1.15 | .041* |
| Μ | 42.0 | 4.58 | 2.65 | |
| 60 days | | | | |
| SLA | 60.66 | 1.528 | 0.882 | .0014* |
| Μ | 53.0 | 1.41 | 0.707 | |

SD = standard deviation; SE = standard error. [†]Non-significant; *Significant at 95% (according to the Fisher PLSD and Scheffe F test).

DISCUSSION

An increase in the implant surface area seems to enhance biomechanical bone-implant bonding.¹⁵ Irregular implant surfaces can influence bone cells adjacent to the implant, increasing their proliferation and differentiation. Cells cultured on rougher surfaces have demonstrated an enhancement of bone matrix and an expression of alkaline phosphatase. The production of other factors involved in bone growth, for example, osteocalcin, is also greater on rougher surfaces. These factors seem to increase the regeneration potential at the boneimplant interface, improving the bone integration of implants. Macrophages appear to prefer rough surfaces instead of the machined ones, while fibroblasts tend to prefer machined surfaces.²⁹⁻³⁴

The effects that the superficial irregular layer can have on the formation of different growth factors by the cells has not yet been clarified, but the fact that the chemical composition of titanium surfaces is identical makes it probable that different superficial topography can modulate cell behavior.³⁵ Torque removal is the necessary force to break the union between bone and implant in removing the implant itself. It can be used to measure the anchorage provided by bone-implant contact of osseointegration: the greater the force needed to remove the implant, the greater the percentage of BIC.

Several studies have confirmed that removal torque is significantly greater for irregular surfaces than machined surfaces.^{8,10,18} There is also experimental evidence that among irregular surfaces, some of them demonstrate superior removal torque to others. In a histomorphometric study by Wennerberg and coworkers, the percentage of direct bone contact at machined and sandblasted implants was compared.8 They found that the percentage for the latter was 62%, compared to 50% for the machined surface. In the same study, the percentages of direct bone contact were significantly greater for the sandblasted implant with 25-µm particles (Ra = 1.16 µm) compared to the sandblasted implant with 250- μ m particles (with Ra = 1.94 μ m). There was also a positive correlation between direct bone contact and the torque removal of the implant. The sandblasting process creates superficial roughness, and the acidification process creates additional deep roughness. The roughness can increase the adhesion of the osteoblast-like cells and seems to have an effect on the configuration and conformation of cellular pseudopodia, which are important in cell adhesion. Bowers and associates⁵ evaluated the response of the osteoblasts derived from the rat calvaria on different titanium surfaces. A significant

level of cellular adhesion was observed on the rough surfaces, especially those with irregular morphology. It was also concluded that the sandblasted implants presented a particular opportunity for the initial cellular attachment. Moreover, it seems that sandblasting followed by an acid etching procedure can increase the roughness of the implant surface, positively influencing the adhesion and proliferation of the cells. The fact that some cells could be guided into the sulcus of the smooth surface, as reported by Martin and coworkers,²⁴ supports the concept that they are sensitive to the microtopography of the surface. In fact, the geometric properties of the surface have an influence on the cytoskeleton components that are responsible for growth, movement, and cell adhesion. It is well documented in the aforementioned literature that the rough surfaces stimulate cell proliferation and differentiation, thereby increasing production of chemical mediators and growth factors.

CONCLUSIONS

The results of this study showed that the test (SLA) surface was demonstrated to have a greater osteogenic activity than the control (M) surface; this was statistically significant only at 30 and 60 days after healing. However, more studies need to be done to find ways to promote BIC during the initial phases of healing.

ACKNOWLEDGMENTS

This work was partially supported by the National Research Council (C.N.R.) and by the Ministry of University, Research, Science and Technology (MURST), Rome, Italy. The help of Dr Antonio Scarano and Dr Bartolomeo Assenza is gratefully acknowledged.

REFERENCES

- De Leonardis D, Garg AK. Osseointegration of rough acidetched titanium implants: A 5-year follow-up of 100 Minimatic implants. Int J Oral Maxillofac Implants 1999;14: 384–391.
- Lazzara RJ, Testori T, Trisi P, Porter SS, Weinstein RL. A human histological analysis of Osseotite and machined surfaces using implants with 2 opposing surfaces. Int J Periodontics Restorative Dent 1999;19:117–129.
- Cooper LF, Masuda T, Whitson SW, Yliheikkila P, Felton DA. Formation of mineralizing osteoblast cultures on machined, titanium oxide grit–blasted, and plasma-sprayed titanium surfaces. Int J Oral Maxillofac Implants 1999;14:37–47.

- Albrektsson T, Brånemark P-I, Hansson HA, Lindstrom J. Osseointegrated titanium implants. Requirements for ensuring a long-lasting, direct bone anchorage in man. Acta Orthop Scand 1981;52:155–170.
- Bowers KT, Keller J, Randolph BA, Wick DG, Michaels CM. Optimization of surface micromorphology for enhanced osteoblast responses in vitro. Int J Oral Maxillofac Implants 1992;7:302–310.
- Boyan BD, Batzer R, Kieswetter K, et al. Titanium surface roughness alters responsiveness of MG-63 osteoblast-like cells to 1,25-(OH)2D3. J Biomed Mater Res 1997;39:77–85.
- Boyan BD, Hummert TW, Kieswetter K, Schraub D, Dean DD, Schwartz Z. Effect of titanium surface characteristics on chondrocytes and osteoblasts in vitro. Cell Mater 1995; 5:323–335.
- Wennerberg A, Albrektsson T, Andersson B, Kroll JJ. A histomorphometric and removal torque study of screw-shaped titanium implants with three different surface topographies. Clin Oral Implants Res 1995;6:24–30.
- Wennerberg A, Albrektsson T, Andersson B. Bone tissue response to commercially pure titanium implants blasted with fine and coarse particles of aluminum oxide. Int J Oral Maxillofac Implants 1996;11:38–45.
- Cochran DL, Nummikoski PV, Higginbottom FL, Hermann JS, Makins SR, Buser D. Evaluation of an endosseous titanium implant with a sandblasted and acid-etched surface in the canine mandible: Radiographic results. Clin Oral Implants Res 1996;7:240–252.
- Nakashima Y, Hayashi K, Inadome T, et al. Hydroxyapatite coating on titanium arc sprayed titanium implants. J Biomed Res 1997 Jun 5;35(3):287–298.
- Buser D, Schenk RK, Steinemann S, Fiorellini JP, Fox CH, Stich H. Influence of surface characteristics on bone integration of titanium implants: A histomorphometric study in miniature pigs. J Biomed Mater Res 1991;25:889–902.
- Carlsson L, Röstlund T, Albrektsson B, Albrektsson T. Removal torque for polished and rough titanium implants. Int J Oral Maxillofac Implants 1988;3:21–24.
- Cochran DL, Schenk RK, Lussi A, Higginbottom FL, Buser D. Bone response to unloaded and loaded titanium implants with a sandblasted and acid-etched surface: A histomorphometric study in the canine mandible. J Biomed Mater Res 1998;40:1–11.
- Klokkevold P, Nishimura RD, Adachi M, Caputo A. Osseointegration ennhanced by chemical etching of the titanium surface. A torque removal study in the rabbit. Clin Oral Implants Res 1997;8:442–447.
- Den Braber ET, De Ruijter JE, Smits HTJ, Ginsel LA, Von Recum AF, Jansen JA. Effect of parallel surface microgrooves and surface energy on cell growth. J Biomed Mater Res 1995;29:511–518.
- Ericsson I, Johansson CB, Bystedt H, Norton MR. A histomorphometric evaluation of bone-to-implant contact on machine-preparated and roughed titanium dental implants. A pilot study in the dog. Clin Oral Implants Res 1994;5: 202–206.
- Gotfredsen K, Nimb L, Hjørting-Hansen E, Jensen JS, Holman A. Histomorphometric and removal torque analysis for TiO₂-blasted titanium implants. An experimental study on dogs Clin Oral Implants Res 1992;3:77–84.
- Gotfredsen K, Wennerberg A, Johansson C, Skovgaard LT, Hjorting-Hansen E. Anchorage of TiO₂-blasted, HA-coated and machined implants: An experimental study with rabbits. J Biomed Mater Res 1995;29:1223–1231.

- Johansson CB, Han CH, Wennerberg A, Albrektsson T. A quantitative comparison of machined commercially pure titanium and titanium-aluminum-vanadium implants in rabbit bone. Int J Oral Maxillofac Implants 1998;13:315–321.
- Kieswetter K, Schwartz Z, Dean DD, Boyan BD. The role of implant surface characteristics in the healing of bone. Crit Rev Oral Biol Med 1996;7:329–345.
- Kieswetter K, Schwartz Z, Hummert TW, et al. Surface roughness modulates the local production of growth factors and cytokines by osteoblast like MG-63 cells. J Biomed Mater Res 1996;32:55–63.
- Buser D, Nydegger T, Hirt HP, Cochran DL, Nolte LP. Removal torque values of titanium implants in the maxilla of miniature pigs. Int J Oral Maxillofac Implants 1998;13: 611–619.
- Martin JY, Schwartz Z, Hummert TW, et al. Effect of titanium surface roughness on proliferation, differentiation, and protein synthesis of human osteoblast-like cells (MG 63). J Biomed Mater Res 1995;29:389–401.
- 25. Piattelli A, Piattelli M, Scarano A. Simultaneous demonstration of alkaline and acid phosphatase activities in bone, at bone implant interface and at the epiphyseal growth plate in plastic embedded undemineralized tissue. Biomaterials 1997;18:545–549.
- Piattelli A, Scarano A, Piattelli M. Detection of alkaline and acid phosphatases around titanium implants: A light microscopical and histochemical study in rabbits. Biomaterials 1995 Nov;16(17):1333–1338.
- Piattelli A, Scarano A, Piattelli M. Direct bone formation on sand-blasted titanium implants. An experimental study. Biomaterials 1996;17:1015–1018.
- Piattelli A, Scarano A, Quaranta M. High precision, costeffective system for producing thin sections of oral tissues containing dental implants. Biomaterials 1997;18:577–579.
- Schwartz Z, Martin JY, Dean DD, Simpson J, Cochran DL, Boyan BD. Effect of titanium surface roughness on chondrocyte proliferation, matrix production, and differentiation depends on the state of the cell maturation. J Biomed Mater Res 1996;30:145–155.
- Wennerberg A, Albrektsson T, Johansson C, Andersson B. Experimental study of turned and grit-blasted screw-shaped implants with special emphasis on effects of blasting material and surface topography. Biomaterials 1996;17:15–22.
- Wennerberg A, Albrektsson T, Lausmaa J. Torque and histomorphometric evaluation of c.p. titanium screws blasted with 25- and 75 μm-sized particles of Al₂O₃. J Biomed Mater Res 1996;30:251–260.
- Wennerberg A, Ektessabi A, Albrektsson T, Johansson C, Andersson B. A 1-year follow-up of implants of differing surface roughness placed in rabbit bone. Int J Oral Maxillofac Implants 1997;12:486–494.
- Wennerberg A, Hallgren C, Johansson C, Danelli S. A histomorphometric evalutation of screw-shaped implants each prepared with two surface roughness. Clin Oral Implants Res 1998;9:11–19.
- Wennerberg A. On Surface Roughness and Implant Incorporation [thesis]. Göteborg: University of Göteborg, 1996.
- Brunette DM, Ratkay J, Chehroudi B. Behaviour of osteoblasts on micromachined surfaces. In: Davies JE (ed). The Bone-Biomaterial Interface. Toronto: University of Toronto Press, 1991:170–180.